CRF/XR80/100

PIPE INSTALLATION INSTRUCTIONS

Thank you for the purchase of this new BBR Exhaust System! Every effort has been made to develop the highest quality exhaust system possible.

1) Remove original exhaust system from bike. Refer to your owner's manual or a qualified mechanic if necessary.

2) We recommend installing a new copper O-ring in the exhaust port before installing your new exhaust system.

3) Apply high-temp silicone sealer to the exhaust port mounting area - this will eliminate the chance of air leaks.

4) Slip the header pipe into the exhaust port and slide the exhaust flange onto the studs in the head. Install nuts (2) onto studs on the head. We recommend the use of blue Loctite (or similar thread adhesive). DO NOT TIGHTEN NUTS AT THIS POINT.

5) Install the top rear bolt (by the seat). Again, use of thread adhesive, such as blue Loctite, is recommended.

6) Tighten headpipe nuts. Now tighten the other mounting bolts. Check over all nuts and bolts for correct installation. Refer to your owner's manual for proper torque of all nuts and bolts.

We recommend allowing the silicone to dry for at least 6 hours before starting your engine. Refer to the sealant manufacturer's recommendations.

Jetting recommendations: These settings are based at sea-level, 60-70 degrees.
· Main jet - 105 (stock main jet is 98) - use 108 for cold climates.
· BBR has supplied (2) 105 jets. Small for XR80, Large for XR100

BBR
MOTORSPORTS (253) 631-8233 · www.bbrmotorsports.com